

## Certified Reference Material

## Certificate of Analysis

**Product ID:** IARM-CU954-21

ISO  
17034:2016

ISO/IEC  
17025:2017

ISO  
9001:2015

**Product Description:** Aluminum Bronze, CDA 954 / C95400

Revision No.: 000  
 Revision Date: 07/25/2022

**Description and Intended Use:** This **Certified Reference Material** is covered under the scope of accreditation to **ISO 17034** by LGC Standards - Manchester, NH. As an ISO 17034 certified reference material, appropriate use of this material will fulfill the certified reference material and traceability requirements for use in **ISO 17025** accredited laboratories. This CRM may come in the form of a solid disk, or chips. The intended use of this CRM may include, but is not limited to, the calibration of instruments and the validation of analytical methods.

Certified Values listed in wt.% with associated uncertainties											
<b>Ag</b>	<b>0.0012</b>	$\pm 0.0002$	<b>Al</b>	<b>10.55</b>	$\pm 0.05$	<b>Bi</b>	<b>0.0009</b>	$\pm 0.0005$	<b>Co</b>	<b>0.002</b>	$\pm 0.001$
<b>Cr</b>	<b>0.022</b>	$\pm 0.002$	<b>Cu</b>	<b>85.1</b>	$\pm 0.1$	<b>Fe</b>	<b>3.66</b>	$\pm 0.04$	<b>Mg</b>	<b>0.0013</b>	$\pm 0.0003$
<b>Mn</b>	<b>0.393</b>	$\pm 0.005$	<b>Ni</b>	<b>0.105</b>	$\pm 0.004$	<b>P</b>	<b>0.0031</b>	$\pm 0.0008$	<b>Pb</b>	<b>0.012</b>	$\pm 0.001$
<b>S</b>	<b>0.0019</b>	$\pm 0.0008$	<b>Sb</b>	<b>0.0019</b>	$\pm 0.0007$	<b>Si</b>	<b>0.029</b>	$\pm 0.002$	<b>Sn</b>	<b>0.0053</b>	$\pm 0.0006$
<b>Zn</b>	<b>0.029</b>	$\pm 0.002$									

Indicative Values listed in ppm						
As (20)	Be (4)	C (50)	Cd (8)	Se (30)	Se (30)	Zr (7)

**Homogeneity and Uncertainty:** "Uncertainty" values, as reported adjacent to certified concentration values, are based on a 95% Confidence Interval. These estimated uncertainties include the combined effects of method imprecision, material inhomogeneity, and any bias between methods. Homogeneity data from experimental XRF results are reflected in both the overall statistics and certified data. Homogeneity samples are selected by a systematic sampling procedure. The number of samples may be determined by equation 1, where  $N_{prod}$  is the number of units produced and  $N_{min}$  is the number of samples used for homogeneity testing. These samples are arranged in a simple randomized design such that each sample is analyzed multiple times by XRF. Homogeneity may also be determined within sample using an applied version of ASTM E826. A single factor ANOVA is used to calculate uncertainty due to inhomogeneity ( $U_{hom}$ ). Uncertainty of the material is calculated by equation 2, where  $H=U_{hom}$ ,  $S$ = Standard deviation,  $t$ = t-value at 95% CI, and  $n$ = number of observations.

$$1. N_{MIN} = \max(10, \sqrt[3]{N_{PROD}}) \qquad 2. U_{CRM} = \frac{\sqrt{H^2 + S^2}}{\sqrt{n}} * t$$

**Certification Laboratories:** Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognized reference materials. Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

- Dirats Laboratories - Westfield, MA
- IMR Test Labs - Louisville, KY
- AnchorCert Analytical - Birmingham, UK
- Applied Technical Services - Marietta, GA
- New Hampshire Materials Laboratory, Inc - Somersworth, NH
- LGC Standards - Manchester, NH
- NSL Analytical Services - Cleveland, OH
- SGS MSI - Melrose Park, IL
- Scrooby's Laboratory Service - Benoni, South Africa
- TCR Engineering Services Pvt. Ltd. - Mumbai, India
- Analyticka Laborator Lithea S.R.O - Brno, Czech Republic

**Instructions for Use:** The test surface is on the opposite side of the labeled surface, which includes the material identification. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing, as these processes may contaminate the surface. The minimum sample size for chips should be individually evaluated based on the analytical technique used; this would typically be greater than 0.1 grams. The material should be stored in a cool, dry location when not in use.

Chips are not recommended for gas analysis.

**Period of Validity:** The certification of this material is valid indefinitely, within the uncertainty specified, provided the material is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the material is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.

  
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**Chuck Goudreau, Certifying Officer**

July 25, 2022  
**Certification Date**



ISO 17034 Accredited: Reference Materials  
 Producer, Certificate # 2848.02  
 ISO/IEC 17025 Accredited: Chemical  
 Testing, Certificate # 2848.01



**Conditions of Sale and Supply:** All CRMs & RMs sold are subject to applicable LGC Standard Terms and Conditions of Sale.

The following data represents all pertinent information reported as it applies to the chemical characterization of this material.

	Ag	Al	As	Be	Bi	C	Cd	Co	Cr	Cu	Fe	Mg	Mn
1	0.0009	10.410	0.0003	0.00003	0.0001	0.0012	0.0003	0.0007	0.0180	84.800	3.5570	0.0010	0.3780
2	0.0010	10.410	0.0004	0.0002	0.0004	0.0023	0.0006	0.0009	0.0180	84.868	3.5821	0.0010	0.3810
3	0.0010	10.483	0.0004	0.0010	0.0004	0.0040	0.0010	0.0009	0.0187	84.930	3.5970	0.0012	0.3827
4	0.0010	10.500	0.0007	<0.0001	0.0010	0.0050	0.0012	0.0010	0.0190	85.011	3.5970	0.0012	0.3875
5	0.0010	10.500	0.0009	<0.0005	0.0010	0.0060	<0.0001	0.0013	0.0207	85.100	3.6005	0.0013	0.3890
6	0.0010	10.548	0.0010	<0.001	0.0011	0.0061	<0.0001	0.0031	0.0210	85.102	3.6085	0.0013	0.3900
7	0.0011	10.580	0.0010	<0.001	0.0013	0.0064	<0.0005	0.0036	0.0214	85.103	3.6234	0.0019	0.3902
8	0.0014	10.585	0.0048	<0.0010	0.0019	0.0080	<0.001	0.0037	0.0220	85.150	3.6500	<0.0010	0.3920
9	0.0014	10.602	0.0120	<0.002	<0.001	<0.0050	<0.001	<0.0005	0.0226	85.200	3.6700	<0.010	0.3959
10	0.0015	10.610	<0.001		<0.0010		<0.0010	<0.0010	0.0228	85.240	3.6800		0.4000
11	0.0015	10.617	<0.002		<0.002		<0.002	<0.002	0.0230	85.283	3.6900		0.4000
12	0.0016	10.620	<0.002		<0.002		<0.002	<0.002	0.0232		3.6920		0.4010
13	<0.002	10.627	<0.002				<0.002	<0.005	0.0240		3.7050		0.4015
14	<0.002		<0.0050						0.0270		3.7100		0.4040
15									0.0282		3.7600		0.4060
16											3.8400		
Mean	0.0012	10.546	0.0024	0.0004	0.0009	0.0049	0.0008	0.0019	0.0220	85.072	3.6602	0.0013	0.3933
STDV	0.0003	0.0775	0.0039	0.0005	0.0006	0.0023	0.0004	0.0013	0.0030	0.1541	0.0738	0.0003	0.0087
<b>Certified</b>	<b>0.0012</b>	<b>10.55</b>	<b>(0.002)</b>	<b>(0.0004)</b>	<b>0.0009</b>	<b>(0.005)</b>	<b>(0.0008)</b>	<b>0.002</b>	<b>0.022</b>	<b>85.1</b>	<b>3.66</b>	<b>0.0013</b>	<b>0.393</b>
U <sub>CRM</sub>	0.0002	0.05			0.0005			0.001	0.002	0.1	0.04	0.0003	0.005
Methods	I,IM,O,G,X	I,G,O,X	I,IM,O,X	I,O,G,IM	I,IM,O,X	C,G	I,IM,O,G,X	I,IM,O,G,X,A	I,O,G,IM,X	I,G,O,X,W	I,O,G,X	I,IM,O,X	I,G,IM,O,X

	Ni	P	Pb	S	Sb	Se	Si	Sn	Zn	Zr
1	0.0954	0.0007	0.0100	0.0005	0.0006	0.0002	0.0217	0.0030	0.0237	0.0003
2	0.0980	0.0019	0.0100	0.0010	0.0008	0.0010	0.0220	0.0040	0.0240	0.0008
3	0.0990	0.0028	0.0100	0.0019	0.0013	0.0010	0.0258	0.0045	0.0250	0.0010
4	0.1010	0.0030	0.0103	0.0020	0.0020	0.0010	0.0270	0.0050	0.0252	<0.0001
5	0.1015	0.0030	0.0106	0.0021	0.0020	0.0010	0.0275	0.0050	0.0260	<0.001
6	0.1029	0.0030	0.0107	0.0028	0.0025	0.0057	0.0280	0.0050	0.0288	<0.0010
7	0.1050	0.0030	0.0119	0.0030	0.0025	0.0109	0.0281	0.0051	0.0290	<0.002
8	0.1056	0.0032	0.0130	<0.0010	0.0031	<0.002	0.0290	0.0054	0.0290	<0.002
9	0.1060	0.0037	0.0130	<0.002	<0.0010	<0.002	0.0303	0.0057	0.0290	<0.0020
10	0.1100	0.0050	0.0140	<0.005	<0.002	<0.0050	0.0306	0.0060	0.0294	
11	0.1100	0.0050	0.0142		<0.002		0.0309	0.0060	0.0298	
12	0.1165	<0.0020	0.0143				0.0310	0.0060	0.0300	
13	0.1200	<0.005	0.0146				0.0320	0.0066	0.0303	
14		<0.0050					0.0320	0.0070	0.0349	
15							0.0330		0.0378	
16							<0.01			
Mean	0.1055	0.0031	0.0120	0.0019	0.0019	0.0030	0.0286	0.0053	0.0288	0.0007
STDV	0.0072	0.0012	0.0019	0.0009	0.0009	0.0040	0.0034	0.0010	0.0039	0.0004
<b>Certified</b>	<b>0.105</b>	<b>0.0031</b>	<b>0.012</b>	<b>0.0019</b>	<b>0.0019</b>	<b>(0.003)</b>	<b>0.029</b>	<b>0.0053</b>	<b>0.029</b>	<b>(0.0007)</b>
U <sub>CRM</sub>	0.004	0.0008	0.001	0.0008	0.0007		0.002	0.0006	0.002	
Methods	I,G,IM,O,X	I,O,IM,X,W	I,IM,O,X,A	I,C,X,O	I,IM,X,O,A	I,O,G,IM,X	I,O,G,IM,X,W	I,IM,O,X	I,O,IM,X,A	I,IM,X

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

