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Certified Reference Material

Certificate of Analysis

Product ID: IARM-Cu110-18

1703<mark>4:</mark>2016

ISO/IEC 17025:2017



Product Description: Copper Alloy, CDA 110 / UNS C11000

Revision No.: 000 Revision Date: 04/06/2022

Description and Intended Use: This Certified Reference Material is covered under the scope of accreditation to ISO 17034 by LGC Standards - Manchester, NH. As an ISO 17034 certified reference material, appropriate use of this material will fulfill the certified reference material and traceability requirements for use in ISO 17025 accredited laboratories. This CRM may come in the form of a solid disk, or chips. The intended use of this CRM may include, but is not limited to, the calibration of instruments and the validation of analytical methods.

Ag	13.0	± 2.0	As	1.3	± 0.6	С	18.0	± 10.0	Cr	0.9	± 0.9
Fe	3.4	± 0.7	Mg	1.0	± 1.0	Mn	0.6	± 0.3	Ni	0.6	± 0.6
0	10.0	± 2.0	Р	16.0	± 4.0	Pb	0.5	± 0.4	S	6.0	± 2.0
Sb	1.0	± 1.0	Se	2.0	± 2.0	Sn	2.0	± 2.0	Zn	1.0	± 0.5

Indicative Values listed in ppm

Αl	(2)	В	(0.6)	Bi	(9)	Cd	(3)	Co	(1)	Cu	(99.94%)	Nb	(1.1)
Si	(4)	Te	(3)	Zr	(2)								

Homogeneity and Uncertainty: "Uncertainty" values, as reported adjacent to certified concentration values, are based on a 95% Confidence Interval. These estimated uncertainties include the combined effects of method imprecision, material inhomogeneity, and any bias between methods. Homogeneity data from experimental XRF results are reflected in both the overall statistics and certified data. Homogeneity samples are selected by a systematic sampling procedure. The number of samples may be determined by equation 1, where N_{prod} is the number of units produced and N_{min} is the number of samples used for homogeneity testing. These samples are arranged in a simple randomized design such that each sample is analyzed multiple times by XRF. Homogeneity may also be determined within sample using an applied version of ASTM E826. A single factor ANOVA is used to calculated uncertainty due to inhomogeneity (Unom). Uncertainty of the material is calculated by equation 2, where H=Uhom, S= Standard deviation, t= t-value at 95% CI, and n= number of observations.

1.
$$N_{MIN} = \max(10, \sqrt[3]{N_{PROD}})$$
 2. $U_{CRM} = \frac{\sqrt{H^2 + S^2}}{\sqrt{n}} * t$

Certification Laboratories: Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials. Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

- LGC Standards Manchester NH
- Connecticut Metallurgical, Inc. East Hartford, CT
- Dirats Laboratories Westfield, MA
- Laboratory Testing, Inc. Hatfield, PA
- Northern Analytical Laboratory, Inc. Londonderry, NH •
- NSL Analytical Services Cleveland, OH
- EAG Laboratories Liverpool, NY
- Lucid Laboratories Telangana, India
- National Research Council Canada Ottawa, Canada Scrooby's Laboratory Service - Benoni, South Africa
- Sheffield Analytical Services Sheffield, UK
- TEC Eurolab Campogalliano, Italy
- Universal Scientific Laboratory Revesby, Australia
- Lithea s.r.o. Brno, Czech Republic

Instructions for Use: The test surface is on the opposite side of the labeled surface, which includes the material identification. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing, as these processes may contaminate the surface. The minimum sample size for chips should be individually evaluated based on the analytical technique used; this would typically be greater than 0.1 grams. The material should be stored in a cool, dry location when not in use.

Chips are not recommended for gas analysis.

Period of Validity: The certification of this material is valid indefinitely, within the uncertainty specified, provided the material is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the material is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.

Kimberly Halkiotis, Global Product Manager

April 06, 2022 Certification Date

Conditions of Sale and Supply: All CRMs & RMs sold are subject to applicable LGC Standard Terms and Conditions of Sale.



ISO 17034 Accredited: Reference Materials Producer, Certificate # 2848.02 ISO/IEC 17025 Accredited: Chemical

Testing, Certificate # 2848.01

The following data represents all pertinent information reported as it applies to the chemical characterization of this material.

	Ag	Al	As	s B	Bi	С	Cd	Co	Cr	Cu (wt. %)	Fe	Mg	Mn
1	6.0000	0.0020	0.74	25 0.2600	0.0400	1.8000	0.3000	0.0030	0.0200	99.900	2.3250	0.0060	0.3200
2	10.000	0.0200	0.78	1.0000	0.0650	14.000	1.6000	0.1000	0.0225	99.900	2.4000	0.0200	0.3800
3	10.000	0.5000	0.85	<0.0005	0.0750	14.000	7.0000	0.4000	0.1000	99.900	2.8000	0.2800	0.4000
4	11.000	1.0000	0.90	000 <0.005	1.0000	18.000	<0.008	1.8000	0.1800	99.980	2.8000	0.5000	0.4000
5	12.000	1.0000	1.00	0.01	2.7000	19.000	< 0.05	3.4000	0.2200	99.980	3.3000	0.8400	0.4000
6	12.200	1.7000	1.00	000 <1	30.000	19.600	< 0.05	<0.01	1.0000	99.990	3.4000	2.1000	0.7000
7	13.000	2.5000	1.40	000 <5	31.100	41.300	<0.1	<0.01	1.4000		3.8000	2.9000	1.0000
8	13.000	2.5000	2.00		<0.1	<50	<1	<0.1	2.0000		4.0000	<0.05	
9	13.400	5.0000	3.30	000 <10	<1	<50	<2	<1	3.3000		4.5000	<1	<2
10	13.900	< 0.01	<0.		<5	<50	<5	<2	<1		5.0000	<2	<5
11	14.000	<5	<5		<10		<10	<5	<2		<10	<5	<10
12	14.500	<10	<1	-	<10		<20	<10	<5		<10	<10	<10
13	20.000	<10	<2		<20		<20	<10	<10		<20	<10	<20
14	<1	<20	<2		<20		<20	<20	<10		<20	<20	<20
15	<20	<20	<2					<20	<20		<20	<20	<20
16	<20	<20	<5	0				<20	<20			<100	
Mean	12.538	1.5802	1.33	0.6300	9.2829	18.243	2.9667	1.1406	0.9158	99.942	3.4325	0.9494	0.6250
STDV	3.2027	1.5877	0.83	78 0.5233	14.562	11.836	3.5529	1.4547	1.1398	0.0458	0.8923	1.1213	0.3876
Certified	13.0	(2)	1.3		(9)	18.0	(3)	(1)	0.9	(99.94%)	3.4	1.0	0.6
U_{CRM}	2.0		0.6			10.0			0.9		0.7	1.0	0.3
Methods	I,IM,G,X	I,IM,G,O,X	I,IM,G,0	D,X I,G,IM,X	I,G,IM,O,X	C,G,O	G,I,IM,O,X	I,IM,G,O,X	I,IM,G,X	I,W,O,X	I,IM,G,O,X	I,G,IM,O,	X I,G,IM,O,X
	AII.	NI:	•		DI.	•	OI:	0.	0:		T. 1	7.	7.
4	Nb	Ni	7.7000	P	Pb	S	Sb	Se	Si	Sn	Te	Zn	Zr
1	1.0000	0.0800	7.7000	6.7000	0.1600	3.5000	0.2000	0.1000	0.0020	0.1000	0.0600	0.5000	0.1000
2	1.2000	0.1175	8.0000	7.0000	0.2000	3.6000	0.2200	0.1700	0.0100	0.1100	0.1000	0.5000	1.5000
3	<0.001	0.1300	9.2000	13.000	0.2100	4.7000	0.3025	0.4000	1.0000	0.3000	0.1700	0.6525	3.0000
4	<0.005	0.1400	10.000	13.400	0.2200	5.9000	0.8000	1.0000	3.9000	1.8000	4.5000	0.8800	<0.0005
5	< 0.05	0.3000	10.000	14.000	1.0000	6.9000	1.0000	2.0000	10.000	2.0000	5.0000	1.0000	<0.005
7	<0.1	0.7300	12.300	15.200	1.0000	7.0000	2.1000	2.8000	10.600	3.3000	10.000	1.0000	<0.05
	<1	1.0000	14.000	18.900	<1	8.0000	3.3000	4.8000	<0.005	6.5000	<0.1	1.0000	<0.1
8	<2	2.0000	<10	20.000	<5 -10	9.0000	<0.1	<0.1	<1	<0.006	<1	1.0000	<1
9	<5	<1		20.000	<10	<5	<2	<0.5	<5 -40	<0.1	<5	2.8000	<1
10	<10	<2		21.200	<10	<10	<5	<1	<10	<0.1	<10	<5	<5
11	<10	<5 :40		21.750	<20	<10	<10	<5	<20	<6	<10	<10	<10
12	<50	<10		<10	<20	<20	<20	<10	<20	<10	<20	<20	<20

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

<20

<20

6.0750

2.0169

6.0

2.0

<20

<20

<20

1.1318

1.1657

1.0

1.0

<20

<20

<50

1.6100

1.7289

2.0

2.0

I,G,IM,O,X,W
I,G,IM,O,X
C,I,G,O,X
I,G,IM,O,X
I,G,IM

<20

<25

<50

4.2520

4.9009

(4)

<10

<20

<20

<20

2.0157

2.3112

2.0

2.0

<20

3.3050

3.9939

(3)

<20

<20

1.0369

0.6949

1.0

0.5

<20

<20

1.5333

1.4503

(2)

The following data was analyzed by GDMS and is intended for informational purposes only. All values listed in ppm.

<20

0.4650

0.4149

0.5

0.4

<20

<20

<20

<50

15.559

5.3504

16.0

4.0

	Au	Ва	Ве	Br	Ca	Ce	Cl	Cs	Dу	Er	Eu	F	Ga
1	< 0.05	<0.0006	<0.0005	<0.02	<0.006	< 0.0003	0.030	<0.0005	<0.005	<0.005	< 0.005	0.04	<0.005
2	<0.1	< 0.005	<0.005	< 0.05	<0.01	< 0.005	0.045	< 0.005	< 0.05	<0.05	< 0.05	< 0.05	<0.01
3	<0.7	<0.05	<0.01	<0.1	<0.1	< 0.05	<0.01	<0.05				<0.1	<0.1

		Gd	Ge	Hf	Hg	Но		In	lr	K	La	Li	Lu	Mo
	1	<0.005	< 0.005	<0.001	<0.01	<0.005	<0.004	<0.005	<0.005	0.015	<0.0002	<0.0005	< 0.005	<0.004
Γ	2	< 0.05	<0.008	<0.005	<0.01	<0.05	<0.005	<0.008	<0.1	<0.002	<0.005	< 0.005	<0.05	<0.01
	3		<0.05	<0.05	<0.5		<0.05	<0.1		<0.1	<0.05	<0.01		<0.1

L		N	Na	Nd	Os	Pd	Pr	Pt	Rb	Re	Rh	Ru	Sc	Sm
Γ	1	1.2	0.006	<0.005	<0.005	< 0.05	< 0.005	<0.005	< 0.0007	<0.005	< 0.05	< 0.005	<0.0004	<0.005
ſ	2		0.010	< 0.05	<0.1	<0.1	<0.05	<0.05	<0.005	<0.05	<0.1	<0.1	<0.005	<0.05
	3		<0.01					<0.1	<0.05				< 0.05	

L		Sr	Ta	Tb	Th	Ti	TI	Tm	U	V	W	Υ	Yb
	1	<0.0005	<0.1	< 0.005	<0.0004	<0.0003	< 0.003	<0.005	<0.0004	<0.0003	< 0.002	<0.0004	< 0.005
	2	<0.005	<5	<0.05	<0.005	<0.005	<0.005	< 0.05	<0.005	< 0.005	< 0.05	< 0.005	< 0.05
	3	< 0.05			<0.01	<0.01	< 0.05		<0.01	<0.01	<0.1	<0.05	

13

14

15

16

Mean

STDV

 U_{CRM}

Certified

Methods

<50

1.1000

0.1414

(1.1)

<10

<20

<20

<20

0.5622

0.6709

0.6

0.6

I,IM,G,X I,G,O,IM,X F,G

10.171

2.2736

10.0

2.0