

**Certified Reference Material**

**Certificate of Analysis**

**Product ID:** IARM-Ni690-20

ISO  
17034:2016

ISO/IEC  
17025:2017

ISO  
9001:2015

**Product Description:** Nickel Alloy, Alloy 690 / N06690

Revision No.: 000  
Revision Date: 03/17/2022

**Description and Intended Use:** This **Certified Reference Material** is covered under the scope of accreditation to **ISO 17034** by LGC Standards - Manchester, NH. As an ISO 17034 certified reference material, appropriate use of this material will fulfill the certified reference material and traceability requirements for use in **ISO 17025** accredited laboratories. This CRM may come in the form of a solid disk, or chips. The intended use of this CRM may include, but is not limited to, the calibration of instruments and the validation of analytical methods.

**Certified Values listed in wt.% with associated uncertainties**

<b>Al</b> 0.320 ± 0.003	<b>B</b> 0.0005 ± 0.0004	<b>C</b> 0.014 ± 0.001	<b>Co</b> 0.009 ± 0.002
<b>Cr</b> 29.5 ± 0.1	<b>Cu</b> 0.0020 ± 0.0007	<b>Fe</b> 9.09 ± 0.04	<b>Mg</b> 0.015 ± 0.003
<b>Mn</b> 0.0017 ± 0.0005	<b>Mo</b> 0.0027 ± 0.0008	<b>N</b> 0.0130 ± 0.0007	<b>Nb</b> 0.0011 ± 0.0005
<b>Ni</b> 60.1 ± 0.3	<b>O</b> 0.0021 ± 0.0009	<b>P</b> 0.0022 ± 0.0006	<b>S</b> 0.0013 ± 0.0003
<b>Si</b> 0.011 ± 0.002	<b>Ta</b> 0.0020 ± 0.0005	<b>Ti</b> 0.346 ± 0.005	<b>V</b> 0.009 ± 0.001
<b>Zr</b> 0.0011 ± 0.0006			

**Indicative Values listed in ppm**

Hf (20)	Pb (10)	Re (<40)	Sn (9)	W (60)	Zn (20)
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**Homogeneity and Uncertainty:** "Uncertainty" values, as reported adjacent to certified concentration values, are based on a 95% Confidence Interval. These estimated uncertainties include the combined effects of method imprecision, material inhomogeneity, and any bias between methods. Homogeneity data from experimental XRF results are reflected in both the overall statistics and certified data. Homogeneity samples are selected by a systematic sampling procedure. The number of samples may be determined by equation 1, where  $N_{prod}$  is the number of units produced and  $N_{min}$  is the number of samples used for homogeneity testing. These samples are arranged in a simple randomized design such that each sample is analyzed multiple times by XRF. Homogeneity may also be determined within sample using an applied version of ASTM E826. A single factor ANOVA is used to calculated uncertainty due to inhomogeneity ( $U_{hom}$ ). Uncertainty of the material is calculated by equation 2, where  $H=U_{hom}$ ,  $S$ = Standard deviation,  $t$ = t-value at 95% CI, and  $n$ = number of observations.

$$1. N_{MIN} = \max(10, \sqrt[3]{N_{PROD}}) \qquad 2. U_{CRM} = \frac{\sqrt{H^2 + S^2}}{\sqrt{n}} * t$$

**Certification Laboratories:** Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials. Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

- LGC Standards - Manchester, NH
- Connecticut Metallurgical, Inc. - East Hartford, CT
- Dirats Laboratories - Westfield, MA
- IMR Test Labs - Louisville, KY
- Applied Technical Services - Marietta, GA
- Laboratory Testing, Inc. - Hatfield, PA
- Instytut Metalurgii Żelaza - Gliwice, Poland
- NSL Analytical Services - Cleveland, OH
- SGS MSI - Melrose Park, IL
- EAG Laboratories - Liverpool, NY
- Lucid Laboratories - Telangana, India
- New Hampshire Materials Laboratory - Somersworth, NH
- Scrooby's Laboratory Service - Benoni, South Africa
- Sheffield Analytical Services - Sheffield, UK
- TCR Engineering Services - Maharashtra, India
- TEC Eurolab - Campogalliano MO, Italy
- Raghavendra Spectro Metallurgical Laboratory - Bengaluru, India

**Instructions for Use:** The test surface is on the opposite side of the labeled surface, which includes the material identification. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing, as these processes may contaminate the surface. The minimum sample size for chips should be individually evaluated based on the analytical technique used; this would typically be greater than 0.1 grams. The material should be stored in a cool, dry location when not in use.

Chips are not recommended for gas analysis.

**Period of Validity:** The certification of this material is valid indefinitely, within the uncertainty specified, provided the material is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the material is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.

  
Kimberly Halkotis, Global Product Manager

March 17, 2022  
Certification Date



ISO 17034 Accredited: Reference Materials  
Producer, Certificate # 2848.02  
ISO/IEC 17025 Accredited: Chemical  
Testing, Certificate # 2848.01

**Conditions of Sale and Supply:** All CRMs & RMs sold are subject to applicable LGC Standard Terms and Conditions of Sale.



The following data represents all pertinent information reported as it applies to the chemical characterization of this material.

	Al	B	C	Co	Cr	Cu	Fe	Hf	Mg	Mn	Mo	N	Nb
1	0.3070	0.0001	0.0100	0.0030	28.807	0.0004	8.9200	0.0010	0.0094	0.0002	0.0001	0.0116	0.0005
2	0.3100	0.0001	0.0100	0.0044	28.988	0.0004	8.9796	0.0014	0.0100	0.0004	0.0009	0.0119	0.0005
3	0.3122	0.0003	0.0109	0.0049	29.100	0.0010	8.9895	0.0016	0.0111	0.0010	0.0014	0.0122	0.0007
4	0.3150	0.0005	0.0130	0.0054	29.105	0.0010	9.0100	0.0018	0.0124	0.0013	0.0016	0.0125	0.0010
5	0.3158	0.0010	0.0130	0.0070	29.230	0.0010	9.0100	0.0037	0.0128	0.0019	0.0020	0.0134	0.0010
6	0.3171	0.0010	0.0140	0.0072	29.240	0.0010	9.0170	0.0048	0.0156	0.0020	0.0020	0.0136	0.0013
7	0.3178	<0.0002	0.0140	0.0082	29.260	0.0011	9.0200	<0.0001	0.0178	0.0021	0.0029	0.0136	0.0015
8	0.3180	<0.0005	0.0142	0.0082	29.355	0.0011	9.0320	<0.00005	0.0183	0.0021	0.0030	0.0140	0.0024
9	0.3180	<0.0005	0.0143	0.0082	29.366	0.0013	9.0360	<0.0010	0.0190	0.0021	0.0032	0.0140	<0.001
10	0.3188	<0.0005	0.0144	0.0082	29.400	0.0020	9.0410		0.0200	0.0024	0.0036		<0.001
11	0.3188	<0.0005	0.0145	0.0085	29.400	0.0025	9.0560		<0.002	0.0027	0.0040		<0.0010
12	0.3190	<0.001	0.0145	0.0090	29.436	0.0026	9.0780		<0.002	<0.0005	0.0042		<0.0010
13	0.3200	<0.0010	0.0150	0.0100	29.460	0.0035	9.1164		<0.01	<0.0010	0.0043		<0.0010
14	0.3200	<0.0010	0.0150	0.0110	29.500	0.0040	9.1260			<0.0010	0.0043		<0.002
15	0.3210		0.0162	0.0114	29.600	0.0041	9.1300			<0.002	<0.0005		<0.002
16	0.3239		0.0174	0.0119	29.600	0.0043	9.1500			<0.002	<0.0010		<0.002
17	0.3250		0.0175	0.0120	29.650	<0.0005	9.1700			<0.002	<0.002		<0.01
18	0.3250		0.0180	0.0144	29.660	<0.002	9.1800			<0.002	<0.002		
19	0.3285			0.0154	29.683	<0.002	9.1800			<0.01	<0.01		
20	0.3290			<0.0005	29.718	<0.002	9.1829						
21	0.3330			<0.01	29.730	<0.0020	9.2000						
22					29.880	<0.01	9.2000						
23					30.200		9.2600						
Mean	0.3197	0.0005	0.0142	0.0089	29.451	0.0020	9.0906	0.0024	0.0146	0.0017	0.0027	0.0130	0.0011
STDV	0.0063	0.0004	0.0023	0.0033	0.3091	0.0014	0.0894	0.0015	0.0040	0.0008	0.0014	0.0009	0.0006
<b>Certified</b>	<b>0.320</b>	<b>0.0005</b>	<b>0.014</b>	<b>0.009</b>	<b>29.5</b>	<b>0.0020</b>	<b>9.09</b>	<b>(0.002)</b>	<b>0.015</b>	<b>0.0017</b>	<b>0.0027</b>	<b>0.0130</b>	<b>0.0011</b>
U <sub>CRM</sub>	0.003	0.0004	0.001	0.002	0.1	0.0007	0.04		0.003	0.0005	0.0008	0.0007	0.0005
Methods	I,O,G,IM,X	I,IM,O	C,O,G	I,IM,O,G,X, A	I,O,W,G, X	I,IM,O,G, X,A	I,O,G,X	I,IM,X	IM,I,O,G, X	I,IM,G,O, X	I,IM,O,G, X	F	I,IM,G,O, X

	Ni	O	P	Pb	Re	S	Si	Sn	Ta	Ti	V	W	Zn	Zr
1	59.273	0.0008	0.0009	0.0009	0.0024	0.0005	0.0048	0.0001	0.0008	0.3200	0.0060	0.0010	0.0001	0.0001
2	59.376	0.0010	0.0009	0.0010	0.0047	0.0008	0.0070	0.0001	0.0016	0.3250	0.0064	0.0012	0.0010	0.0003
3	59.400	0.0014	0.0014	0.0012	0.0061	0.0008	0.0085	0.0010	0.0017	0.3300	0.0068	0.0042	0.0013	0.0004
4	59.760	0.0018	0.0018	0.0026	<0.00005	0.0008	0.0090	0.0010	0.0019	0.3372	0.0069	0.0045	0.0013	0.0005
5	59.807	0.0019	0.0020	<0.00005	<0.0005	0.0010	0.0092	0.0014	0.0020	0.3400	0.0070	0.0050	0.0020	0.0010
6	60.180	0.0020	0.0022	<0.0005	<0.0010	0.0010	0.0100	0.0020	0.0020	0.3423	0.0070	0.0062	0.0036	0.0017
7	60.300	0.0024	0.0022	<0.001	<0.003	0.0011	0.0100	<0.0002	0.0020	0.3440	0.0087	0.0068	0.0071	0.0018
8	60.330	0.0035	0.0024	<0.001	<0.0050	0.0012	0.0100	<0.0006	0.0026	0.3450	0.0090	0.0070	<0.0001	0.0019
9	60.350	0.0042	0.0030	<0.0010		0.0014	0.0100	<0.001	0.0027	0.3450	0.0096	0.0080	<0.0002	0.0024
10	60.370	<0.001	0.0030	<0.002		0.0014	0.0100	<0.0010	0.0030	0.3460	0.0100	0.0090	<0.0005	<0.00005
11	60.400		0.0033	<0.002		0.0015	0.0105	<0.0010	<0.00005	0.3470	0.0102	0.0090	<0.0010	<0.0005
12	60.502		0.0035	<0.002		0.0016	0.0111	<0.002	<0.0005	0.3487	0.0102	0.0100	<0.0010	<0.001
13	60.663		<0.0005	<0.002		0.0016	0.0116	<0.002	<0.0010	0.3500	0.0114	<0.00005	<0.002	<0.0010
14	60.697		<0.002			0.0017	0.0120	<0.002	<0.002	0.3503	0.0116	<0.0005	<0.002	<0.002
15	60.740		<0.002			0.0021	0.0128		<0.002	0.3519	0.0119	<0.001	<0.05	<0.002
16			<0.002			0.0025	0.0141		<0.002	0.3524	0.0120	<0.0010		<0.01
17			<0.0020			<0.001	0.0220		<0.002	0.3529	0.0130	<0.002		
18			<0.0050			<0.0010	0.0234			0.3590	<0.01	<0.0020		
19			<0.01			<0.002	<0.01			0.3594		<0.01		
20						<0.002				0.3600		<0.01		
21						<0.002				0.3625				
Mean	60.143	0.0021	0.0022	0.0014	0.0044	0.0013	0.0114	0.0009	0.0020	0.3461	0.0093	0.0060	0.0023	0.0011
STDV	0.4957	0.0011	0.0009	0.0008	0.0019	0.0005	0.0046	0.0008	0.0006	0.0112	0.0023	0.0029	0.0024	0.0008
<b>Certified</b>	<b>60.1</b>	<b>0.0021</b>	<b>0.0022</b>	<b>(0.001)</b>	<b>&lt;(0.004)</b>	<b>0.0013</b>	<b>0.011</b>	<b>(0.0009)</b>	<b>0.0020</b>	<b>0.346</b>	<b>0.009</b>	<b>(0.006)</b>	<b>(0.002)</b>	<b>0.0011</b>
U <sub>CRM</sub>	0.3	0.0009	0.0006			0.0003	0.002		0.0005	0.005	0.001			0.0006
Methods	I,O,W,X	F	I,IM,O,G, X,W	I,IM,O,X, A	IM,I	C,O,G,I, X	I,IM,G,O, X,W	IM,O,I,X	I,IM,O,X	I,O,IM,X	I,IM,O,G, X	I,IM,O,G, X	I,IM,O,X, A	I,IM,O,X

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

