ARMI MBH

276 Abby Road, Manchester, NH 03103 USA Tel: 1+ 603.622.7660 Email: lgcusa@lgcgroup.com | Online: lgcstandards.com

ISO

17034:2016

Certificate of Analysis

ISO/IEC

17025:2017

Certified Reference Material

Product ID: MBH-PBSB3-22

Product Description: Lead/Antimony Alloy

Description and Intended Use: This Certified Reference Material is covered under the scope of accreditation to ISO 17034 by LGC Standards - Manchester, NH. As an ISO 17034 certified reference material, appropriate use of this material will fulfill the certified reference material and traceability requirements for use in ISO 17025 accredited laboratories. This CRM may come in the form of a solid disk, or chips. The intended use of this CRM may include, but is not limited to, the calibration of instruments and the validation of analytical methods.

Certified Values listed in wt.% with associated uncertainties											
Ag	0.0008	± 0.0001	As	0.127	± 0.004	Bi	0.0063	± 0.0002	Cu	0.048	± 0.002
Ni	0.0006	± 0.0003	Sb	6.49	± 0.09	Se	0.016	± 0.001	Sn	0.078	± 0.005

Indicative Values listed in ppm

Fe 3 Pb Balance S 14 Te 6 Zn 2

Homogeneity and Uncertainty: "Uncertainty" values, as reported adjacent to certified concentration values, are based on a 95% Confidence Interval. These estimated uncertainties include the combined effects of method imprecision, material inhomogeneity, and any bias between methods. Homogeneity data from experimental XRF results are reflected in both the overall statistics and certified data. Homogeneity samples are selected by a systematic sampling procedure. The number of samples may be determined by equation 1, where N_{prod} is the number of units produced and N_{min} is the number of samples used for homogeneity testing. These samples are arranged in a simple randomized design such that each sample is analyzed multiple times by XRF. Homogeneity may also be determined within sample using an applied version of ASTM E826. A single factor ANOVA is used to calculated uncertainty due to inhomogeneity (U_{hom}). Uncertainty of the material is calculated by equation 2, where H=U_{hom}, S= Standard deviation, t= t-value at 95% CI, and n= number of observations.

$$1.N_{MIN} = \max(10, \sqrt[3]{N_{PROD}}) \qquad 2.U_{CRM} = \frac{\sqrt{H^2 + S^2}}{\sqrt{n}} * t$$

Certification Laboratories: Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials. Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

AIM Solder - Montreal, QC, Canada
AnchorCert - Birmingham, England
Dirats Laboratories - Westfield, MA
IMR Test Labs - Lansing, NY
IMR Test Labs - Lansing, NY
Inpage Anodos - Calama, Chile
Inpage Anodos - Calama, Chile
Laboratory Testing, Inc. - Hatfield, PA
LGC Standards - Manchester, NH
Lithea S.R.O. - Brno, Czech Republic
NSL Analytical Services - Cleveland, OH
Sheffield Assay Office - Sheffield, England
TEC Eurolab - Campogalliano, Italy

Instructions for Use: The test surface is on the opposite side of the labeled surface, which includes the material identification. This material is individually chill cast per piece. This manner of casting can cause the formation of inhomogeneous segregates in the upper, engraved portion of the disk. Therefore, the certification information above is not applicable to within 3mm of the engraved surface. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing, as these processes may contaminate the surface. The minimum sample size for chips should be individually evaluated based on the analytical technique used; this would typically be greater than 0.1 grams. The material should be stored in a cool, dry location when not in use. Chips are not recommended for gas analysis.

Period of Validity: The certification of this material is valid indefinitely, within the uncertainty specified, provided the material is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the material is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.

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Chuck Goudreau, Certifying Officer

Conditions of Sale and Supply: All CRMs & RMs sold are subject to applicable LGC Standard Terms and Conditions of Sale.

October 3, 2023

Certification Date



ISO 17034 Accredited: Reference Materials Producer, Certificate # 2848.02 ISO/IEC 17025 Accredited: Chemical Testing, Certificate # 2848.01



Revision No.: 000 Revision Date: 10/03/2023

ISO

9001:2015

The following data represents all pertinent information reported as it applies to the chemical characterization of this material.

	Ag	As	Bi	Cu	Fe	Ni	Pb	S	Sb	Se	Sn	Te	Zn
1	0.0005	0.1160	0.0055	0.0428	0.0001	0.0002	93.13	0.0004	6.280	0.0123	0.0700	0.0001	0.0001
2	0.0006	0.1187	0.0060	0.0430	0.0002	0.0004	93.25	0.0006	6.335	0.0152	0.0700	0.0002	0.0002
3	0.0007	0.1213	0.0060	0.0430	0.0002	0.0004	93.47	0.0015	6.400	0.0157	0.0701	0.0003	0.0002
4	0.0008	0.1233	0.0063	0.0455	0.0003	0.0004	93.62	0.0030	6.430	0.0159	0.0712	0.0007	0.0003
5	0.0009	0.1250	0.0063	0.0472	0.0005	0.0008		<0.001	6.516	0.0160	0.0720	0.0010	0.0003
6	0.0009	0.1260	0.0064	0.0472	<0.0001	0.0008		<0.0010	6.530	0.0161	0.0723	0.0011	< 0.0001
7	0.0010	0.1268	0.0064	0.0476	<0.001	0.0011			6.539	0.0168	0.0790	<0.0001	<0.0001
8	0.0010	0.1294	0.0064	0.0481	<0.001	<.0005			6.574	0.0175	0.0810	<0.0001	<0.0005
9	0.0010	0.1320	0.0065	0.0500		<0.0001			6.587	0.0190	0.0823	<0.001	<0.001
10	<0.001	0.1325	0.0066	0.0503		<0.001			6.678	<0.0050	0.0839	<0.0010	<0.0010
11	<0.0010	0.1333	0.0066	0.0510		<0.0010					0.0853		
12		0.1337	0.0068	0.0520							0.0859		
13				0.0520							0.0927		
Avg	0.0008	0.1265	0.0063	0.0477	0.0003	0.0006	93.37	0.0014	6.487	0.0160	0.0781	0.0006	0.0002
SD	0.0002	0.0059	0.0003	0.0033	0.0002	0.0003	0.22	0.0012	0.123	0.0018	0.0076	0.0004	0.0001
Certified	0.0008	0.127	0.0063	0.048	(0.0003)	0.0006	(93.3673)	(0.0014)	6.49	0.016	0.078	(0.0006)	(0.0002)
Uncertainty	0.0001	0.004	0.0002	0.002		0.0003			0.09	0.001	0.005		
Methods	I,O,IM	IM,I,O	I,O,IM	I,O,ĪM		I,O	I,O		I,O	I,O	IM,I,O	IM,I	I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES